



Centre of Vocational Excellence in Welding and Non-Destructive Testing

Project Implementation Plan Version 02

Timisoara - 28.03.2024 –

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Project Implementation Plan (PIP)

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1. Introduction

1.1 Project Purpose and Objectives

The purpose of the COVE-WENDT project is to develop an international collaborative network of Centres of Vocational Excellence (CoVEs) to enhance training capacities and create dynamic skills ecosystems for innovation in the welding sector and allied processes. This aligns with the partner organization's strategic goals of supporting the dual green and digital transition in European industry through vocational education and training.

The specific objectives of the COVE-WENDT project are:

O1: Extending collaboration partnership between the actors of Quadruple Helix (science, policy, industry, and society) for enhance innovation and co-creation in welding sector and allied technologies for local innovation and regional development;

O2: Developing of an IT platform used as an international collaborative network for CoVEs from different countries to exchange best practices and disseminate new knowledge to promote excellence in VET;

O3: Developing of innovative educational materials and provide relevant training programs for the green and digital transitions in the welding sector;

O4: Improve the level of key competences of the VET trainers in developing and implementing of innovative approaches to tackle societal challenges, to foster innovation in education to increase the quality and effectiveness of existing CoVEs.

The expected project deliverables and benefits include:

- Two curricula and guidelines for learner-centred courses tackling societal challenges to support the transition towards a digital and green welding sector;
- One transnational IT platform for exchanging best practices, conducting meetings and webinars, and dissemination;
- One job board and one network of living labs for testing innovative ideas, new products, and technologies;
- Twenty-four digital and green training events, twelve job fairs, two training-of-trainers programs, two international campuses, two international skill competitions, and sixteen dissemination events;
- Development of the infrastructure of four CoVEs;

By achieving these objectives, the COVE-WENDT project will contribute to the upward convergence of vocational excellence in Europe, supporting the green and digital transition in the welding sector through innovative education and training approaches.





1.2 Definitions, Acronyms and Abbreviations

To ensure a common understanding among all partners, stakeholders, the key terms, acronyms and abbreviations used in the COVE-WENDT project are defined as follows:

Definitions:

Centre of Vocational Excellence (CoVE): Ecosystem of local education and training stakeholders, such as VET providers, employers, research centres, development agencies, and employment services who cooperate to develop high quality curricula and qualifications focused on sectoral skill needs, and contribute to regional, economic and social development, innovation, and smart specialisation strategies.

Source: https://www.cedefop.europa.eu/en/tools/vet-glossary/glossary?search=skill+ecosystem&letter=C

Quadruple Helix: Building on the triple helix model, the quadruple helix model adds a fourth component to the framework of interactions between university, industry and government: the public, consisting of civil society and the media.

Source: https://en.wikipedia.org/wiki/Triple_helix_model_of_innovation#Quadruple_helix_model

Skills Ecosystem: Community (businesses, industry/sector, education and training providers, NGOs, local or regional stakeholders, etc.) in which individuals and organisations connect and interact to address skill needs and develop, use and transmit, in an autonomous way, knowledge, abilities and competences.

Source: https://www.cedefop.europa.eu/en/tools/vet-glossary/glossary?search=skill+ecosystem&letter=S

Digital Innovation Hub (DIH): one-stop shops supporting companies and public sector organisations to respond to digital challenges and become more competitive.

Source: https://digital-strategy.ec.europa.eu/en/activities/edihs

Living Lab: are open innovation ecosystems in real-life environments using iterative feedback processes throughout a lifecycle approach of an innovation to create sustainable impact.

Source: https://en.wikipedia.org/wiki/Living_lab

Work-Based Learning (WBL): Instructional model in which the learner acquires knowledge, know-how, information, values, skills and competences carrying out – and reflecting on – tasks:

- at the workplace also known as workplace learning or in-company training e.g. through internships/traineeships, apprenticeship, alternance training or company visits, job shadowing, etc.;
- in a simulated work environment, e.g. in workshops or laboratories in vocational education and training institutions, inter-company/social partner training centres.

Source: <u>https://www.cedefop.europa.eu/en/tools/vet-glossary/glossary?search=Work-Based+Learning&letter=W</u>

Skills Competition: Competition recognises the power of skills and the need to encourage vocational training to the highest level. Skill competitions are a celebration of excellence and a unique opportunity to share knowledge.

Source: https://worldskills2022se.com/skills/index.html





Acronyms and Abbreviations:

- CoVE Centre of Vocational Excellence
- VET Vocational Education and Training
- DIH Digital Innovation Hub
- WBL Work-Based Learning
- IT Information Technology
- PIP Project Implementation Plan

By clearly defining these key terms, acronyms and abbreviations, the COVE-WENDT project team ensures a shared understanding among all stakeholders, facilitating effective communication and collaboration throughout the project implementation.

2. Project Organization

2.1 Project Management Structure

The COVE-WENDT project will have the following organizational structure to ensure effective management and oversight:

Project Steering Committee (representatives of all partners)

- Composed of representatives of project partners and Quadruple Helix stakeholders (academia, industry, government and civil society);
- Provides strategic guidance, reviews progress, and makes key decisions for the project.

Project Management Team (ISIM)

- Responsible for the day-to-day management of the project;
- Coordinates the overall project activities, monitors progress, and ensures successful delivery of outputs;
- Includes the Project Manager, Project Coordinator, and supporting administrative staff.

Work Package Leaders (ISIM, SZC, CESOL, IIS, EWF)

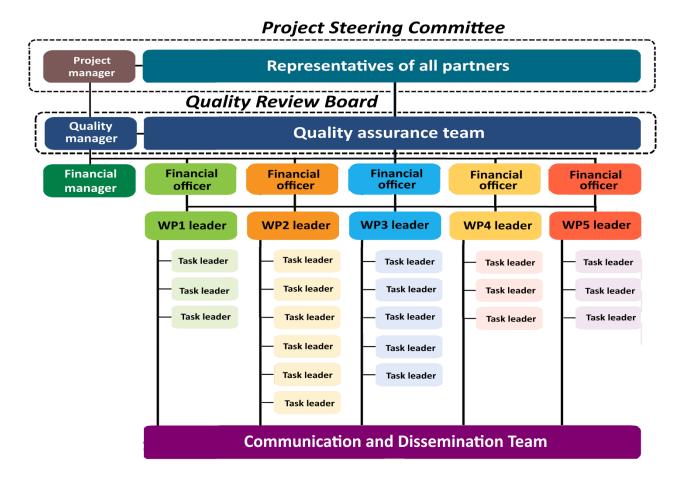
- Appointed for each work package of the project;
- Responsible for the implementation of their respective work package activities and the delivery of associated outputs;
- Coordinate with the Project Management Team and report on progress.

Communication and Dissemination Team (representative of all partners under coordination of EWF)

- Tasked with developing and executing the project's communication and dissemination strategy;
- Ensures the visibility and uptake of the project outcomes among the target audiences.

The organizational structure of the COVE-WENDT project is illustrated in the following diagram:





2.2 Roles and Responsibilities

The key roles and responsibilities in the COVE-WENDT project are as follows:

Project Manager (form ISIM)

- Responsible for the overall management and successful delivery of the project;
- Leads the Project Management Team and coordinates the work of the Work Package Leaders;
- Monitors project progress, identifies and mitigates risks, and ensures compliance with the project plan.

Project Coordinator (all partners)

- Supports the Project Manager in the day-to-day coordination of project activities;
- Facilitates communication and collaboration among the project partners;
- One project coordinator (partner project manager) is appointed within each partner organisation.

Project Financial manager (from ISIM)

• Oversees the administrative and financial aspects of the project.





Project Financial officer (all partners)

• Within each partner organisation a project financial officer is appointed, who works with the financial manager.

Work Package Leaders (ISIM, SZC, CESOL, IIS, EWF)

- Accountable for the successful implementation of their respective work packages;
- Develop and execute work package plans, manage the allocated resources, and report on progress;
- Collaborate with the Project Management Team and other Work Package Leaders to ensure alignment and integration.

Task Leaders

- Each work package has several activities coordinated by a task leader.
- Task leaders collaborate with each other and with their work package leader to successfully implement activities within the WP in order to achieve the proposed deliverables and objectives.

Communication and Dissemination Team

- Develops and implements the project's communication and dissemination strategy;
- Ensures effective communication and visibility of the project outputs among the target stakeholders;
- Coordinates the organization of dissemination events and the publication of project-related materials;
- Within each partner institution, a member of the project communication and dissemination team is appointed.







The project will also have a well-defined decision-making process, with the Project Steering Committee serving as the primary decision-making body. The Project Manager, in consultation with the Work Package Leaders, will have the authority to make operational decisions within the approved project plan. Escalation procedures will be established to address any issues or conflicts that cannot be resolved at the work package level.

3. Project Planning

3.1 Project Phases

The COVE-WENDT project will be implemented in the following key phases:

Initiation Phase:

- Establish the project governance structure and management processes
- Finalize the project plan, including the work breakdown structure and the detailed implementation schedule
- Secure the necessary resources and commitments from the project partners

Planning and Design Phase:

- Conduct a comprehensive needs analysis and define the specific project objectives
- Design the IT platform, educational materials, and training programs
- Develop the communication and dissemination strategy

Implementation Phase:

- Establish the international collaborative network of Centres of Vocational Excellence (CoVEs)
- Develop and deploy the IT platform for knowledge exchange and best practice sharing
- Create the policy materials, educational resources, and deliver the training programs
- Organize the project events, including training sessions, job fairs, and skill competitions
- Implement the infrastructure development activities at the participating CoVEs

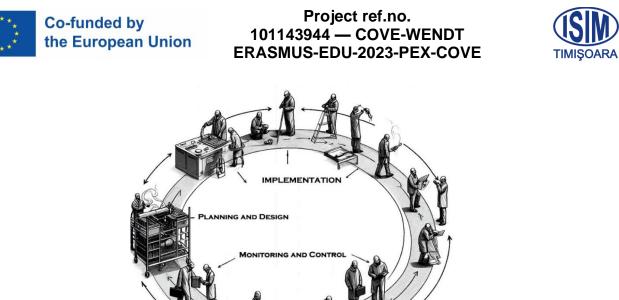
Monitoring and Control Phase:

- Continuously monitor the project progress and performance against the planned objectives
- Identify and mitigate any risks or issues that may arise during implementation
- Ensure timely delivery of project outputs and maintain quality standards

Closure Phase:

- Conduct a comprehensive project review and evaluation
- Prepare the final project report and submit it to the funding agency
- Ensure the sustainability and continuation of the project outcomes

The project phases and their interconnections are illustrated in the following project flow diagram:



CLOSURE

The key milestones and critical points in the COVE-WENDT project include:

winestones and denv	Milestones and deliverables (outputs/outcomes)												
Milestone No.	Milestone Name	Work Package No	Lead Benefic iary	Description	Due Date (Month number)	Means of Verification							
MS1	Interim report 1	1	ISIM	The report will include a summary of the activities carried out during the first 12 months of project implementation, from a technical and financial point of view. Events and results achieved by the project will be presented.	12	The verification will be carried out firstly by the COO as well as by the Managing Authority. Achievement of deliverable, D1.2, D1.3, D1.4, D2.1, D4.1, D5.1, D5.2, D5.3 will be verified. The KPIs presented on sections 1.2 and 2.1.2 will be used.							
MS2	Interim report 2	1	ISIM	The report will include a summary of the activities carried out in the second year of the project implementation, from a technical and financial point of view. Events and results achieved by the project will also be presented.	24	The verification will be carried out firstly by the COO as well as by the Managing Authority. Achievement of deliverable, D2.2, D3.1, D3.2 and D4.3, D5.1, D5.2, D5.3 will be verified. The KPIs presented on sections 1.2 and 2.1.2 will be used.							
MS3	Interim report 3	1	ISIM	The report will include a summary of the activities carried out in the third year of the project implementation, from a technical and financial point of view. Events and results achieved by the project will also be presented.	36	The verification will be carried out firstly by the COO as well as by the Managing Authority. Achievement of deliverable, D3.3, D5.1, D5.2, D5.3 will be verified. The KPIs presented on sections 1.2 and 2.1.2 will be used.							

Milestones and deliverables (outputs/outcomes)





3.2 Project Deliverables

The deliverables of the COVE-WENDT project are:

Deliverable No	Deliverable Name	WP No	Lead Beneficiary	Due Date (Month number)	Description
D1.2	Project implementation plan (<i>PIP</i>)	1	ISIM	1	PIP will include the following components: project scope and project SMART objectives, project timetable with the activities sequence and their durations, milestones, allocated resources, roles and responsibilities of the project team members, and the key performance indicators (KPIs) to assess the project performance / results. The project implementation plan will be prepared in English. It will be assessed periodically and updated as appropriate. Milestones will be used to monitor the achievements and compare them to the planned timetable.
D1.3	Quality management plan (<i>QMP</i>)	1	ISIM	1	QMP outline the strategies, process and activities to be implemented to ensure that the project deliverable will meet the required quality. It will include the following components: quality objectives, quality criteria, quality assurance activities, quality control measures / key performance indicators (KPIs), role and responsibilities, quality related reporting and continuous improvements based on lesson learned, quality issues and preventive / corrective actions implemented.
D2.1	Curriculum and guidelines focused on technical skill and key competence required for digitalisation and transition to green welding sector	2	SZC	12	The guides and curriculum are regulatory documents that record the essential data on the educational processes and learning experiences that the trainer provides to the learner. The organisation of the educational process is also presented, covering all the educational processes, learning experiences and pathways that learners go through to obtain a specific qualification. The document will be in English in pdf format.
D2.2	Innovative educational material on digitalisation and transition to green welding sector	2	SZC	18	One of the aims of this deliverable is to compile and classify all green technologies related to the welding sector. It also will identify the best green and digital technological practices, as well as those equipment, technologies, and innovative ideas that can be further developed to better address the common challenges for achieving the dual transition towards a green and digital industry. Educational materials prepare in English (text and ppt format)
D2.3	Report on organisation of continuing training courses to improve the level of key competences of teachers, VET trainers and future trainers	2	SZC	42	The report contains information on the organisation of the continuing training courses, the results achieved and feedback from participants. The document will be prepared in English (pdf format).
D2.4	Report on career guidance and validation of prior learning services	2	CCIAT	48	The report contains information on job fairs outcomes, feedback and validation of prior learning services. The document will be prepared in English (pdf format).
D2.5	Report on organisation of the training programs for the green and digital transitions in the welding sector	2	ISIM	48	The report contains information on the organisation of the of the training programs for the green and digital transitions, the results achieved and feedback from participants. The document will be prepared in English (pdf format).



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D2.6	Report on organisation of the learner-centred VET courses	2	IIS & CESOL	48	The report contains information on the organisation of the learner centred modular VET courses (related to welding and NDT) for various qualification levels, the results achieved and feedback from participants. The documents will be prepared in English (pdf format).
D3.1	Transnational collaborative IT platform	3	Brandware	24	IT platform, accessible from PC, tablet or phone with the role or collaboration and teacher trainer or industrial stakeholders, as well as for dissemination of new knowledge from the welding sector. Website prepared in English
D3.2	Report on organisation of international campus for teachers and trainers / future trainers	3	IIS	36	The report contains information on the organisation of the internationa campus for teacher and trainer / future trainers, the results achieved and feedback from participants. The document will be prepared in English (pdf format)
D3.3	Living Labs Network to enhance innovation and co- creation in welding sector and allied technologies	3	CESOL	48	Demonstrator consisting of a network of living laboratories where innovation activities are carried out - developing new technologies services or products and testing new innovative solutions.
D3.4	Report on international skill competitions	3	ISIM	48	The report contains information on the organisation of the internationa skill competitions, the results achieved and feedback from participants The document will be prepared in English (pdf format)
D3.5	Report on certification at EU / International level of the new training courses	3	EWF	48	The report presents the steps taken by the partners towards Europear and International certification of the courses developed within the project.
D4.1	Regional strategy on increasing the efficiency of VET governance	4	IIS	12	This deliverable will present the regional strategy on increasing the efficiency of VET governance. It is the roadmap for regiona networking in the welding sector. It will include the procedures and guidelines necessary for successful CoVE network governance and management. In addition, it will provide a set of criteria for setting up new CoVEs. The document will be prepared in English, pdf format
D4.2	Business – education partnership agreements for collaboration in the skills ecosystem	4	CESOL	24	Partnership agreement between a project partner and a third-party stakeholder. Document done in English, in pdf format.
D4.3	Report on the development of the CoVEs network infrastructure for collaboration at international level	4	IIS	24	Report presents the infrastructures of the COVE network, developed including how they are used in the project. The documents will be prepared in English (pdf format).
D4.4	Report on support to SMEs for integration into innovation strategies and systems at local, regional or European level	4	IIS	48	The report contains information on the activities performed by the project partners to support SMEs (e.g. but not limited to): -consultancy and technical support for the certification of companies producing welded structures; - support for green technology integration in a European circula economy; - support for co-shape innovation of welding products, welding technologies or services.





					The document will be prepared in English (pdf format)
D4.5	Report on the efforts made by partners at national and international level to making full use of financial instruments	4	IIS	48	Report presents the steps taken by partners to attract national and European funds making full use of financial instruments. The documents will be prepared in English (pdf format).
D5.1	Communication plan (CP)	5	EWF	3	Communication plan will include the following components: communication objectives, target audience, key messages, communication channels, communication schedule, communication responsibilities / responsible, evaluation mechanism and feedback. The verification mean will include the review and analysis of the feedback received, performance metrics to measuring the effectiveness of communication efforts (KPIs) and progress report to ensure that the communication activities is aligned with the CP and its established objectives.
D5.2	Project visual identity	5	EWF	3	Project visual identity consist of various key design elements and components associated to the COVE-WEND project, including: logo, colour palette, graphical elements and motifs. Also, templates (prepared in English) will be used for internal and external communication, and will have a specific design, layout, style (font types and sizes), graphics.
D5.3	Project website	5	EWF	6	The project website (prepared in English) will present the project scope, objectives and the partners involved in the implementation of activities and actions related to it, the funder and funding programme. It publicises the events organised and presents the results obtained.
D5.4	Exploitation Plan of the Project Results (EPPR)	5	ISIM	48	EPPR will include clearly define the objectives of the CoVEs network and its scope, outlining the expected outcomes and benefits for the stakeholders involved. Based on the stakeholders' motivations and expectations will be analysed the potential contribution to the CoVEs network. The plan also refers to the roles and responsibilities of each stakeholder type in decision-making process for effective collaboration, and activities and action to be performed in order to attract ongoing funding, resources and new networks member, to assure exploitation the project results and potential intellectual properties, to support sustainability of the skills ecosystems.

For each deliverable, the project team will define clear quality standards and acceptance criteria, as well as the necessary review and approval processes. Regular progress reviews will be conducted to ensure that the deliverables meet the expected quality and timelines.

3.3 Time Management Plan

The COVE-WENDT project will use a detailed time management plan, including a comprehensive project schedule and timeline. The project schedule will be developed using Gantt charts to visually represent the sequence of activities, dependencies, and critical path.

The project schedule will include the following key elements:

- Activity list and work breakdown structure;
- Estimated durations and dependencies for each activity;
- Milestones and critical path identification;
- Resource assignments and allocations;
- Timeline for deliverables and review/approval processes.





		YEA	AR 1			YEA	AR 2			YEA	AR 3		YEAR 4			
ACTIVITY	Q 1	Q 2	Q 3	Q 4	Q 1	Q 2	Q 3	Q 4	Q 1	Q 2	Q 3	Q 4	Q 1	Q 2	Q 3	Q 4
Task 1.1 - Project administration and coordination	D1.2															
Task 1.2 - Organisation of the projectpartner's meeting	Μ	Μ		Μ		Μ		Μ		Μ		Μ		Μ		Μ
Task 1.3 - Quality control and impact evaluation	D1.3															
Task 2.1 - Developing innovative curriculum and guidelines				D2.1												
Task 2.2 - Developing of innovative Image: Image of the second secon						D2.2										
Task 2.3 - Organisation of continuing training courses for professional development of teachers, trainers														D2.3		
Task 2.4 - Providing career guidance andvalidation of prior learning services						F				F				F		D2.4
Task 2.5 - Providing relevant trainingprograms for the green and digital transitions																D2.5
Task 2.6 - Organisation of learner-centred modular VET courses for all qualification levels																D2.6
Task 3.1 - Developing transnational collaborative IT platform								D3.1								
Task 3.2 - Establishing a network of living lab for the welding sector and supporting innovation activities																D3.3
Task 3.3 - Organisation of international skills competitions																D3.4
Task 3.4 - Organisation of international campus for teachers and trainers / future trainers												D3.2				
Task 3.5 - Certification at EU / Inter. level of the new training courses developed in the project frame																D3.5
Task 4.1 - Effective VET governance atregional level				D4.1				D4.2								
Task 4.2 - Setting-up strategic partnership.Co-creating skill ecosystems																D4.4
Task 4.3 - Making full use of national and EU financial instruments								D4.3								D4.5
Task 5.1 - Project advertising and raisingVET attractiveness	D5.1	D5.3														D5.4
Task 5.2 - Assurance of the project impact	D5.2															D5.4
Task 5.3 - Assurance of the project sustainability																D5.4
Task 5.4 - Organization of workshops / conference in all project partner's country				E				E				E				E

M – Meeting; F – Fair; D – Deliverable; E – Event (workshop / international conference).





The Project Manager, in collaboration with the Work Package Leaders, will be responsible for monitoring the project progress against the planned schedule. Regular progress reviews will be conducted to identify any deviations or issues, and the project plan will be adjusted accordingly to ensure the timely delivery of the project outputs.

The time management plan will be a living document, subject to regular updates and revisions throughout the project lifecycle to accommodate any changes in scope, resources, or external factors that may impact the project timeline.

4. Resource Management

4.1 Human Resources

The successful implementation of the COVE-WENDT project requires a dedicated and skilled team of professionals with expertise in the following areas:

- Project management and coordination;
- Vocational education and training (VET) in the welding and allied technologies sector;
- Instructional design and development of educational materials;
- Digital platform development and IT infrastructure management;
- Communication, dissemination, and stakeholder engagement;
- Monitoring, evaluation, and quality assurance.

The project partners will leverage their existing human resources and, if necessary, recruit additional personnel to ensure the availability of the required competencies. The project team will be responsible for the following human resource management activities:

- Develop job descriptions and person specifications for each role;
- Implement a transparent and fair recruitment process to onboard new team members;
- Provide comprehensive training and professional development opportunities to enhance the skills and knowledge of the project team;
- Establish a recognition and reward system to motivate the team and maintain high levels of morale and productivity;
- Implement effective performance management processes to ensure individual and team accountability.





Estimated staff effort pe	Estimated staff effort per participant												
Participant	WP1	WP2	WP3	WP4	WP5	Total Person- Months							
ISIM	17	28	20	10	9	84							
CESOL	4	21	12	6	7	50							
IIS	4	20	13	7	6	50							
SZC	4	22	25	10	7	68							
CALEF	4	1	16	6	2	29							
ECOR (CALEF AFFILIATED)	4	1	18	8	2	33							
WT (CALEF AFFILIATED)	4	1	17	7	2	31							
SERCOBE	4	1	14	6	2	27							
COMELF	4	1	48	17	2	72							
BRANDWARE	4	33	35	4	10	86							
MATRAI	4	1	17	6	2	30							
CCIAT	4	24	12	13	15	68							
EWF	4	3	3	1	9	20							
IIW	4	2	2	1	2	11							
Total Person-Months	69	159	252	102	77	659							

The estimated staff effort per participant organisation is shown in the table below:

The project will also explore opportunities for cross-training and knowledge sharing among the participating CoVEs to build a sustainable pool of expertise within the collaborative network.

4.2 Material and Technological Resources

The COVE-WENDT project will require the following material and technological resources:

Material Resources:

- Office equipment and supplies for the project management team;
- Specialized welding and non-destructive testing equipment for the training activities;
- Consumables and materials for the development of educational resources.

Technological Resources:

- IT infrastructure, including servers, networking equipment, and communication tools;
- Specialized software for the development of the IT platform and educational materials;
- Audio-visual equipment for the organization of training events and dissemination activities.





The project team will develop a comprehensive resource plan to ensure the timely procurement and availability of the necessary materials and technologies. This will include the following activities:

- Conduct a detailed assessment of the resource requirements for each work package;
- Develop a procurement and inventory management plan to ensure the efficient acquisition and deployment of the resources;
- Establish maintenance and update procedures for the technological resources to ensure their continued functionality and relevance;
- Implement a change management process to accommodate any unanticipated changes in resource requirements during the project implementation.

4.3 Project Budget

The COVE-WENDT project uses a Lump Sum model¹, covering a detailed budget with a breakdown of all the necessary costs associated with the human resources, material resources, and technological resources required for the successful implementation of the project. The budget will be structured according to the following categories, (see as well the following tables with detailed Work Packages budgets):

- Personnel costs (salaries, social security contributions, etc.);
- Travel and subsistence costs;
- Equipment and infrastructure costs;
- Subcontracting and external services;
- Other direct costs (consumables, materials, etc.);
- Indirect costs of 7% of direct costs (overhead, administrative expenses, etc.)

The project team, in alignment with the Partnership Agreement, will closely monitor the expenditures against the approved budget and implement a robust budget control process. This will include the following activities:

- Develop a detailed budget plan with clear cost estimates for each work package and activity;
- Implement regular budget reviews and reporting to track actual expenditures versus the planned budget;
- Identify and address any variances or deviations from the approved budget in a timely manner;
- Implement a change management process to obtain approval for any necessary budget revisions or reallocations.

The financial management of the project will be overseen by the Project Coordinator / Financial Manager, who will work closely with the finance and accounting teams of the partner organizations to ensure compliance with the funding agency's financial requirements and regulations foreseen in the Grant Agreement.

¹ Source: <u>https://ec.europa.eu/info/funding-tenders/opportunities/docs/2021-2027/common/guidance/how-to-manage-your-lump-sum-grants_en.pdf</u>



Project ref.no. 101143944 — COVE-WENDT ERASMUS-EDU-2023-PEX-COVE



WP 1 - Estimated budget — Resources (including cofinancing)												
Participant	Person	nel		Travel		Accommodation	Subsistence	Equipment	Other goods, works and services	Indirect costs	Total costs	
ISIM	17 persons	7294	7	2 persons	382	3136 EUR	3486	0	9100	10155	155225	
	month	EUR		travelling			EUR	EUR	EUR	EUR	EUR	
CESOL	4 persons	10000	7	2 persons	434	2616 EUR	3192	0	9812	4319	66015	
	month	EUR		travelling	EUR		EUR	EUR	EUR	EUR	EUR	
IIS	4 persons	10000	7	2 persons	331	3080 EUR	3066	0	11113	4333	66226	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
SZC	4 persons	7400	7	2 persons	382	3164 EUR	3486	0	9410	3571	54579	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
CALEF	4 persons	7400	9	2 persons	323	3996 EUR	4266	0	7557	3586	54819	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
ECOR	4 persons	7400	9	2 persons	301	3996 EUR	4266	0	7353	3544	54177	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
WT	4 persons	7400	9	2 persons	306	3996 EUR	4266	0	8020	3597	54987	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
SERCOBE	4 persons	10000	7	2 persons	434	3052 EUR	3192	0	8506	4258	65084	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
COMELF	4 persons	3080	9	2 persons	378	3996 EUR	4266	0	5359	2292	35037	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
Brandware	4 persons	5200	9	2 persons	418	3996 EUR	4266	0	5930	2976	45492	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
MATRAI	4 persons	7400	9	2 persons	303	3552 EUR	3950	0	6205	3413	52174	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
CCIAT	4 persons	3800	7	2 persons	382	3136 EUR	3486	0	5200	2266	34636	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
EWF	4 persons	10000	8	1 person	482	1776 EUR	1872	0	7608	3858	58970	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
IIW	4 persons	10000	7	2 persons	331	3080 EUR	3066	0	8075	4120	62975	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	
Total	69 persons	7598	111	2 persons	371	46572 EUR	50126	0	109248	56288	860396	
	month	EUR	travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR	

WP 2- Estim	WP 2- Estimated budget — Resources (including cofinancing)													
Participant	Person	nel		Travel		Accommodation	Subsistence	Equipment	Other goods, works and services	Indirect costs	Total costs			
ISIM	28 persons	6400	2	3 persons	196	3780	2688	0	1500	13184	201528			
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR			
CESOL	21 persons	8000	2	3 persons	527	3780	2688	0	1500	12539	191669			
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR			
IIS	20 persons	8080	2	3 persons	295	3780	2688	0	1000	11959	182797			
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR			
SZC	22 persons	6073	0	0 person	0 EUR	0	0	0	1000	9422	144022			
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR			
CALEF	1 person	8000	0	0 person	0 EUR	0	0	0	0	560	8560			
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR			
ECOR	1 person	8000	0	0 person	0 EUR	0	0	0	0	560	8560			
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR			



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WT	1 person	8000	0	0 person	0 EUR	0	0	0	0	560	8560
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
SERCOBE	1 person	11200	0	0 person	0 EUR	0	0	0	0	784	11984
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
COMELF	1 person	3200	0	0 person	0 EUR	0	0	0	0	224	3424
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
Brandware	33 persons	3855	2	1 person	230	1260	896	0	1000	9157	139973
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
MATRAI	1 person	8000	0	0 person	0 EUR	0	0	0	0	560	8560
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
CCIAT	24 persons	3600	0	0 person	0 EUR	0	0	0	1000	6118	93518
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
EWF	3 persons	11200	0	0 person	0 EUR	0	0	0	0	2352	35952
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
IIW	2 persons	8800	0	0 person	0 EUR	0	0	0	0	1232	18832
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
Total	159 persons	7315	8	3 persons	312	12600	8960	0 EUR	7000	69211	1057939
	month	EUR	travels	travelling	EUR	EUR	EUR		EUR	EUR	EUR

WP 3- Esti	mated budget	t — Reso	urces (i	ncluding co	financin	lg)					
Participant	Person	nel		Travel		Accommodation	Subsistence	Equipment	Other goods, works and services	Indirect costs	Total costs
ISIM	20 persons	6560	2	3 persons	196	6138	5394	0	10000	10946	167320
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
			2	3 persons	411						
			travels	travelling	EUR						
CESOL	12 persons	8000	2	2 persons	637	3360	3050	0	10000	8121	124138
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
			1	3 persons	353						
			travel	travelling	EUR						
IIS	13 persons	8246	2	2 persons	353	2361	2840	0	10000	8741	133613
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
			1	3 persons	353						
			travel	travelling	EUR						
SZC	25 persons	6176	2	2 persons	196	5484	4898	0	10000	12462	190494
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
			2	3 persons	411						
			travels	travelling	EUR						
CALEF	16 persons	6250	2	2 persons	353	1308	992	0	10000	7960	121672
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
				C C							
ECOR	18 persons	5511	2	2 persons	353	1308	992	0	9000	7834	119746
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
				U							
WT	17 persons	5929	2	2 persons	295	1308	992	0	9000	7930	121210
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
				U							
SERCOBE	14 persons	8114	2	2 persons	637	1308	992	0	10000	8991	137439
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
COMELF	48 persons	2570	0	0 person	0 EUR	0	0	0	20000	10035	153395
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR



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Brandware	35 persons	3451	0	0 persons	0 EUR	0	0	0	1500	8561	130861
	month	EUR	travels	travelling		EUR	EUR	EUR	EUR	EUR	EUR
MATRAI	17 persons	6118	2	2 persons	221	1308	992	0	9000	8133	124317
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
CCIAT	12 persons	3600	0	0 person	0 EUR	0	0	0	1500	3129	47829
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
EWF	3 persons	11200	2	1 person	637	654	496	0	0	2522	38546
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
IIW	2 persons	11200	2	1 person	353	654	496	0	0	1698	25954
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
Total	252 persons	6638	28	2 persons	384	25191 EUR	22134	0	110000	107063	1636535
	month		travels	travelling	EUR		EUR	EUR	EUR	EUR	EUR

WP 4- Esti	mated budget	t — Reso	urces (i	ncluding co	financin	lg)					
Participant	Person	nel		Travel		Accommodation	Subsistence	Equipment	Other goods, works and services	Indirect costs	Total costs
ISIM	10 persons	6400	4	1 person	433	1096	1244	20000	928	6229	95209
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
CESOL	6 persons	8800	4	1 person	433	1096	1224	20000	2848	5579	85279
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
IIS	7 persons	8229	4	1 person	230	1096	1224	19999	3600	5911	90350
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
SZC	10 persons	6240	4	1 person	353	1096	1224	19999	1488	6133	93752
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
CALEF	6 persons	6533	4	1 person	433	1096	1224	0	948	3094	47294
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
ECOR	8 persons	5700	0	0 person	0	0	0	0	1000	3262	49862
	month	EUR	travel	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
WT	7 persons	6171	0	0 person	0	0	0	0	1275	3113	47588
	month	EUR	travel	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
SERCOBE	6 persons	8533	4	1 person	433	1096	1244	0	1748	3990	60990
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
COMELF	17 persons	2485	4	1 person	433	1096	1224	0	1148	3321	50761
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
Brandware	4 persons	4800	4	1 person	433	1096	1224	10000	748	2380	36380
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
MATRAI	6 persons	6533	4	1 person	353	1096	1224	0	1268	3094	47294
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
CCIAT	13 persons	3569	4	1 person	433	1096	1224	10000	1448	4333	66233
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
EWF	1 person	6400	4	1 person	433	1096	1244	0	748	784	11984
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
IIW	1 person	6400	4	1 person	230	1096	1224	0	1560	784	11984
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
Total	103 persons	6200	48	1 person	386	13152	14688	99998	20755	52007	794960
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR





WP 5- Esti	mated budge	t — Reso	urces (i	ncluding co	financin	g)					
Participant	Person	nel		Travel		Accommodation	Subsistence	Equipment	Other goods, works and services	Indirect costs	Total costs
ISIM	9 persons	6489	3	2 persons	339	2016	1992	0	10995	5281	80718
	month	EUR	travels	travelling		EUR	EUR	EUR	EUR	EUR	EUR
CESOL	7 persons	8914	3	2 persons	469	1962	1800	0	8500	5423	82899
	month	EUR		travelling		EUR	EUR	EUR	EUR	EUR	EUR
IIS	6 persons	9600	3	2 persons	314	1980	1512	0	9000	5038	77014
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
SZC	7 persons	6743	3	2 persons	339	2034	1992	0	9500	4393	67153
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
CALEF	2 persons	8000	0	0 person	0 EUR	0	0	0	500	1155	17655
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
ECOR	2 persons	8000	0	0 person	0 EUR	0	0	0	500	1155	17655
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
WT	2 persons	8000	0	0 person	0 EUR	0	0	0	500	1155	17655
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
SERCOB	2 persons	11200	0	0 person	0 EUR	0	0	0	500	1603	24503
Е	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
COMELF	2 persons	3200	0	0 person	0 EUR	0	0	0	500	483	7383
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
Brandware	10 persons	4320	0	0 person	0 EUR	0	0	0	1000	3094	47294
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
MATRAI	2 persons	8000	0	0 person	0 EUR	0	0	0	500	1155	17655
	month	EUR	travels	travelling		EUR	EUR	EUR	EUR	EUR	EUR
CCIAT	15 persons	3307	0	0 person0	0 EUR	0	0	0	4404	3780	57784
	month	EUR	travel	travelling		EUR	EUR	EUR	EUR	EUR	EUR
EWF	9 persons	10133	4	1 person	482	1332	1248	0	2000	6840	104548
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
IIW	2 persons	11200	3	2 persons	314	1980	1512	0	500	1979	30255
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR
Total	77 persons	7650	19	2 persons	376	11304	10053	0	48899	42534	650171
	month	EUR	travels	travelling	EUR	EUR	EUR	EUR	EUR	EUR	EUR

Estimated EU contribution - Estimated eligible lump sum contributions (per work package)

Beneficiary	WP1	WP2	WP3	WP4		Max. grant amount
ISIM	124180.00	161222.40	133856.00	76167.20	64574.40	560000
CESOL	52812.00	153335.20	99310.40	68223.20	66319.20	440000
IIS	52980.80	146237.60	106890.40	72280.00	61611.20	440000
SZC	43663.20	115217.60	152395.20	75001.60	53722.40	440000
CALEF	43855.20	6848.00	97337.60	37835.20	14124.00	200000
(AE) ECOR	43341.60	6848.00	95796.80	39889.60	14124.00	200000
(AE) WT	43989.60	6848.00	96968.00	38070.40	14124.00	200000
SERCOBE	52067.20	9587.20	109951.20	48792.00	19602.40	240000
COMELF	28029.60	2739.20	122716.00	40608.80	5906.40	200000
Brandware	36393.60	111978.40	104688.80	29104.00	37835.20	320000
MATRAI	41739.20	6848.00	99453.60	37835.20	14124.00	200000
CCIAT	27708.80	74814.40	38263.20	52986.40	46227.20	240000
EWF	47176.00	28761.60	30836.80	9587.20	83638.40	200000
IIW	50380.00	15065.60	20763.20	9587.20	24204.00	120000
TOTAL	860396	1057939	1636534	794960	650171	400000





5. Quality Management Plan

The purpose of quality management plan within the COVE-WENDT project is to ensure the delivery of high-quality results that meet or exceed the expectations of stakeholders.

The Quality Management Plan is a separate document that defines the organisational structure for quality, roles, responsibilities and authorities, applicable standards. It details the quality planning process, quality assurance, quality control, quality improvement, communication and document management, as well as quality audit and management review.

The quality assurance activities will be integrated into the overall project management processes to ensure that quality is addressed at all stages of the project lifecycle.

The quality control processes will be designed to proactively identify and resolve quality issues before they impact the project's overall success and the delivery of the intended outcomes.

The Quality Assurance Team will work closely with the Project Management Team and the Work Package Leaders to ensure the consistent application of quality control measures throughout the project implementation.

6. Communication Plan

6.1 Communication Strategy

The COVE-WENDT project will implement a comprehensive communication strategy to ensure effective engagement with all stakeholders and the successful dissemination of project outputs and outcomes.

The key objectives of the communication strategy are:

- To raise awareness about the COVE-WENDT project and its objectives among the target audience, which includes:
 - Vocational education and training (VET) providers in the welding and allied technologies sector;
 - Companies and industries operating in the welding and allied technologies sector;
 - Policymakers and decision-makers in the field of VET and skills development;
 - The general public, particularly young people interested in pursuing careers in the welding industry.
- To facilitate knowledge sharing and collaboration among the participating Centres of Vocational Excellence (CoVEs) within the international network;
- To promote the adoption and uptake of the project's outputs, including the IT platform, educational resources, and policy materials, by the target stakeholders.

The communication strategy will be underpinned by the following key principles:

- Clarity and consistency of messaging across all communication channels;
- Tailored communication approaches to address the specific needs and interests of each target audience;





- Leveraging a variety of communication channels, including digital platforms, events, publications, and direct engagement;
- Continuous monitoring and evaluation of the communication activities to ensure their effectiveness and make necessary adjustments;
- The project Communication plan (D5.1) will be developed in the scope of WP5, and will include the internal and external communications.

6.2 Continuous Reporting Plan

The COVE-WENDT project will have a well-defined reporting plan to ensure the timely and comprehensive communication of project progress and performance to the funding agency and other key stakeholders.

The continuous reporting plan will include the following key elements:

Reporting Frequency and Format:

- Six months progress reports, including updates on activities, milestones, and budget expenditures;
- Annual project reports, providing a more detailed overview of the project's achievements, challenges, and future plans;
- Final project report at the end of the project, summarizing the overall outcomes and impact.

Performance Indicators:

• The Key performance indicators (KPIs) will be aligned with the project's objectives and outputs.

Roles and Responsibilities:

- The Project Manager and the Financial Manager will be responsible for coordinating the reporting activities (technical and financial respectively), including data collection, report writing, and distribution;
- The Work Package Leaders will provide the necessary input and information for the reports related to their respective work packages;
- The Project Steering Committee will review and approve the project reports before submission to the funding agency.

The reporting plan will be implemented in accordance with the funding agency's requirements and will serve as a critical tool for monitoring the project's progress, identifying and addressing any issues or risks, and ensuring the overall accountability and transparency of the COVE-WENDT project.

7. Risk Management

7.1 Risk Identification

The COVE-WENDT project team will proactively identify potential risks that could impact the successful implementation of the project. The process of risk identification will involve the following techniques:

• Brainstorming sessions with the project team and key stakeholders to uncover potential risks;





- Conducting a SWOT (Strengths, Weaknesses, Opportunities, Threats) analysis to identify internal and external risks;
- Reviewing project documentation, such as the project plan, stakeholder analysis, and lessons learned from similar projects;
- Consulting subject matter experts and industry professionals to gain insights on potential risks.

The identified risks will be documented in a project risk register, which will include a description of each risk, its potential causes, and an assessment of the probability and impact of the risk occurrence.

7.2 Risk Analysis

The project team will conduct a detailed analysis of the identified risks to understand their potential impact on the project and the necessary actions to address them. The risk analysis will involve the following activities:

- Evaluating the probability and impact of each risk using a standardized risk assessment matrix;
- Prioritizing the risks based on their risk rating, which is determined by the combination of probability and impact;
- Developing a risk analysis plan that outlines the methods and techniques used to quantify and compare the identified risks.

The risk analysis will provide the project team with a clear understanding of the most critical risks and the basis for developing appropriate risk response strategies.

7.3 Risk Response Plan

Based on the risk analysis, the project team will develop a comprehensive risk response plan that outlines the strategies and actions to be taken to address the identified risks. The risk response strategies may include:

- Risk avoidance: Implementing measures to eliminate the risk or prevent its occurrence;
- Risk transfer: Shifting the risk to a third party, such as through insurance or subcontracting;
- Risk mitigation: Implementing actions to reduce the probability and/or impact of the risk;
- Risk acceptance: Acknowledging the risk and developing contingency plans to respond if the risk occurs.

For each major risk, the risk response plan will include the following elements:

- Specific risk response strategies and actions to be taken;
- Identification of the responsible parties for implementing the risk response;
- Allocation of the necessary resources, such as budget and personnel, to support the risk response;
- Establishment of triggers and thresholds for implementing the contingency plans.

The risk response plan will be regularly reviewed and updated throughout the project lifecycle to ensure that the project team is prepared to address any emerging risks or changes in the risk profile.





The overall risk management process will be led by the Project Manager, with the support of the Project Steering Committee and the Work Package Leaders. Regular risk reviews and updates will be incorporated into the project's governance and monitoring activities.

The risks considered in the implementation of the project proposal are presented below. This list will be completed, if necessary, with other risks identified during project implementation.

Risk No	Description	Work package No	Proposed risk-mitigation measures
1	Some partners for various reasons cannot meet their agreed indicators (Likelihood: low - Impact: high)	WP1	As the responsibility for the implementation of the project is seen as a whole, the other partners have to strive to correct this so that the overall result is in line with the project proposal. In this case, means will be sought by which the extra effort and related activities can be rewarded
2	Partners not providing the data required for annual reporting on time (Likelihood: low - Impact: high)	WP1	The partners will prepare interim technical and financial reports, to be submitted to the coordinator every 6 months, on the status of the project implementation and the related budget spent. A meeting will be held in the last month of each year to check that the partners are ready to deliver the data according to the agreed schedule and thus, 3 milestones were set (MS1, MS3 and MS3)
3	Some partners cannot attend scheduled meetings (Likelihood: medium - Impact: low)	WP1	Other dates are agreed with all partners. If consensus cannot be reached, the meeting will be held on the date when most of the partners can be present, with the others attending the meeting online and the documents to be signed will be circulated between the partners after the meeting
4	The budget allocated is insufficient for certain actions (<i>Likelihood: low - Impact: medium</i>)	WP1	Re-negotiation of value for money with work package (WPs) leaders and reallocation of budget according to importance and volume of work will be carried out
5	Staff risk (staff unavailable, insufficient staff) (Likelihood: low - Impact: medium)	WP1	Staffing issues will be discussed at scheduled meetings and if it is found that these delays can no longer be recovered in time by one of the partners (due to staffing issues) the work of other partners will be intensified, with the transfer of responsibilities and the related budget.
6	One or several partners leave the consortium (Likelihood: low - Impact: high)	WP1	As there are partners in the consortium (from different countries) with similar professional profiles, they can take over some of the activities planned to be carried out by other partners. In case of force major, the activities and the related budget will be redistributed among the other partners.
7	Inappropriate methods are used when carrying out WPs activities (<i>Likelihood: low - Impact: medium</i>)	WP1	In order to prevent this, all tasks to be implemented in the next period will be discussed during the project meetings in order to clarify how to implement them. If nonconformities occur, they will be identified during the next meeting (based on the interim activity report submitted by the partners), and appropriate corrective measures will be implemented.
8	The difficulty of harmonising priorities to integrate them into a common curriculum and innovative guidelines, due to the diversity of ecosystems (Likelihood: high - Impact: high)	WP2	Evaluation of the regional, national and European ecosystem maps with the framework for innovation in welding sector
9	Low involvement of some partners in the development of high-quality educational materials (Likelihood: medium - Impact: high)	WP2	Increase the number of online meetings with partners and interim verification of the fulfilment of assigned tasks and the quality of deliverables according to QMP.





			If major problems arise, transfer tasks to other partners (with appropriate budgetary transfer). The same procedure will be done in case of financial issues or major force, when one of the project partners is impossible to continue activities within the project.
10	Difficulties regarding certification of courses at European and International level. (Likelihood: low - Impact: high)	WP2	These can be solved by involving partners and by In-kind contributions of EWF and IIW
11	There are few people willing to attend the courses (Likelihood: medium - Impact: high)	WP2	Raise awareness by using channels to promote the courses in virtual media (social media platforms, project website), advertisements, add and within the beneficiaries' own network. Organizing webinars for potential course attendees to help increase their willingness to participate in such courses.
12	The difficulty of establishing the functions of the digital platform to be interactive, functional and easy-to-use. (Likelihood: medium - Impact: medium)	WP3	This difficulty can be effectively addressed by following appropriate development strategies and user feedback. This can be done through collaboration with DIH specialists.
13	Developing overly complex IT tools that hinder user engagement. (Likelihood: medium - Impact: high)	WP3	Create contextual help or help text next to fields where user interaction takes place. Presentation of the facilities of the tool/platform developed within the project during information sessions (workshops, digital training courses, international campuses). Organize regular hands-on virtual workshops that people can attend in order to better understand how to use the platform. Create surveys to get feedback from end-users to test the effectiveness, usefulness and usability of IT tools.
14	Difficulties in finding industrial companies willing to partner with education and research. (<i>Likelihood: medium - Impact: high</i>)	WP3	Visiting businesses to raise awareness of the opportunities offered by such collaboration or organizing webinars for business representatives to raise awareness of the opportunities offered by such collaboration.
15	Stakeholders are not coming to the living lab to test their innovative ideas or to co-create with CoVEs specialists (Likelihood: medium - Impact: high)	WP3	Proper dissemination activities will be carried out through various media channels and visits to businesses to raise awareness of the opportunity for businesses to share existing equipment within the living lab network and to jointly create and test their innovative ideas in a suitable setting. Engage stakeholders by inviting them to join the virtual living lab in order to raise their awareness with regards to the innovative ideas.
16	Failure of equipment or instruments used in experiments in living labs. (<i>Likelihood: high - Impact: medium</i>)	WP3	Existence of a list of equipment at consortium level and connecting to another European CoVE for experiments (for urgent works). Ensuring preventive maintenance of equipments.
17	Poor implementation in production of transferable innovative results from the living lab area into the productive sphere (Likelihood: medium - Impact: high)	WP3	Identification and dissemination of institutional growth opportunities with the implementation of innovative solutions. Implementation of internal and external stakeholders feedback mechanisms defined in the quality management plan.
18	Low willingness to participate in skill competitions (Likelihood: medium - Impact: high)	WP3	Produce and circulate flyers (accessible physically and online) to promote the prizes and other opportunities offered by these competitions.
19	Limited government involvement in supporting the implementation of innovative solutions developed in the project (Likelihood: medium - Impact: high)	WP4	Intensify outreach and find other ways to raise awareness and use influencers so that information has a greater impact on decision-makers





20	The difficulty of establishing a real / functional collaborative relationship among the actors within the skill ecosystem (Likelihood: medium - Impact: high)	WP4	Design and implementation of clear collaboration protocols and working programs for the living labs
21	SMEs may be reluctant to provide sensitive information to be supported for integration into local, regional or European innovation strategies and systems or to participate in co-innovation activities in living labs as they do not want to leak information to competitors or lose ownership of results with patent potential. (<i>Likelihood: high - Impact: high</i>)	WP4	Conditions on data protection, confidentiality terms and intellectual property rights will be stipulated in partnership agreements with SMEs, which will be supported to integrate into European innovation strategies and will have access to live laboratories
22	The difficulty of recruiting new CoVEs (Centers of Vocational Excellence) into the network and new stakeholders. (Likelihood: medium - Impact: medium)	WP4	A compelling value proposition will be developed to attract potential CoVEs and stakeholders. This will include promotional campaigns for the platform, clearly presenting the benefits and value of CoVE membership and stakeholder status. Opportunities for collaboration, knowledge sharing, access to resources and recognition will be highlighted.
23	Delay in finalising the procurement procedures for the modernisation of CoVEs infrastructure. (Likelihood: medium - Impact: medium)	WP4	Early start of the preparation of specifications for equipment and devices in order to ensure the smooth running of procurement procedures.
24	Limited accessibility of disseminated results (Likelihood: low - Impact: high)	WP5	Direct identification and communication with international stakeholders.
25	Delays in organising workshops and/or conferences (Likelihood: low - Impact: medium)	WP5	If there are delays in organising events, certain activities may be rescheduled, specific verification procedures will be put in place during implementation and new deadlines will be set to meet the final deadline. Virtual workshops and/or conferences will be organized instead.

8. Procurement Plan

8.1 Procurement Needs

The COVE-WENDT project will require the procurement of various goods and services to support the successful implementation of the project activities and the achievement of its objectives. The key procurement needs include:

- IT equipment and software for the development and deployment of the project's digital platform;
- Specialized welding and non-destructive testing equipment for the training and skills development activities;
- Equipment, devices and accessories for vocational training courses;
- Venue rental, catering, and logistical services for the project events, including training sessions, job fairs, and international campuses;
- Professional services, such as translation, interpretation, and graphic design, to support the development and dissemination of project outputs;





• Travel and accommodation services for project team members and participants in the project activities.

For each procurement item, the project team will develop detailed specifications, including technical requirements, performance standards, and delivery timelines. The procurement schedule will be aligned with the project's implementation plan to ensure the timely availability of the necessary resources.

8.2 Suppliers and Contractors

The project team will follow a transparent and competitive selection process to identify and evaluate potential suppliers and contractors for the required goods and services. The evaluation criteria will include:

- Quality and technical capabilities of the offered products or services;
- Reliability and track record of the supplier or contractor;
- Cost-effectiveness and value for money;
- Ability to meet the project's deadlines and delivery requirements.

The project team will negotiate the terms and conditions of the contracts and agreements to ensure that they support the project's objectives and protect the interests of the COVE-WENDT consortium. The procurement contracts will include provisions for performance monitoring, quality assurance, and compliance with the project's requirements.

The project team will also establish and maintain effective relationships with the selected suppliers and contractors, regularly monitoring their performance and addressing any issues that may arise. This will help to ensure the timely and high-quality delivery of the procured goods and services, contributing to the overall success of the COVE-WENDT project.

Procurement activities will be overseen by Procurement Officers, in collaboration with the finance and accounting teams of each partner organisation, to ensure compliance with the funding agency's procurement regulations and best practices.

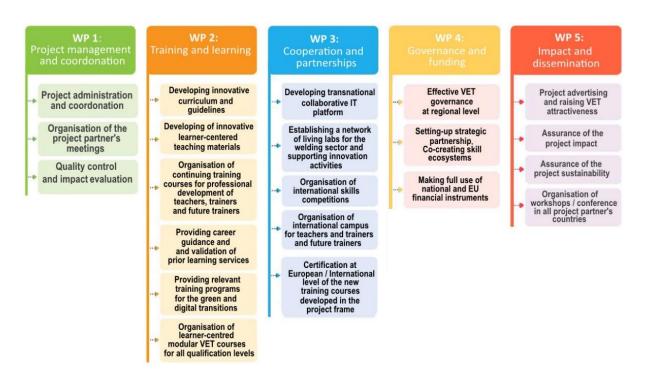
9. Implementation Plan

9.1 Implementation Phases

The COVE-WENDT project will be implemented in a structured and phased approach to ensure efficient and timely delivery of project results. The implementation of the project is carried out through activities grouped in work packages.

The project team will develop a detailed implementation schedule that aligns the various work packages and activities, ensuring the smooth progression of the project and the timely delivery of the expected deliverables.





The key implementation phases include:

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No.	Year(s)	Stages / activities	Estimated results	Deadlines
1.	2024-2028	T1.1 Project administration and coordination	D1.2 Project implementation plan (PIP)	29.03.2024
2.	2024-2028	T1.2 Organisation of the project partner's meeting	Face-to-face transnational project meetings, scheduled every 6 months, to monitor the project activities, to analyses and assess the fulfilment of the project's tasks and objectives.	According to events' schedule
3.	2024-2028	T1.3 Quality control and impact evaluation	D1.3 Quality management plan (QMP)	29.03.2024
4.	2025	T2.1 Developing innovative curriculum and guidelines	D2.1 Curriculum and guidelines focused on technical skill and key competence required for digitalisation and transition to green welding sector	28.02.2025
5.	2025	T2.2 Developing of innovative learner - centred teaching material	D2. Innovative educational material on digitalisation and transition to green welding sector	31.08.2025
6.	2025-2027	T2.3 Organisation of continuing training courses for professional development of teachers, trainers and future trainers	D2.3 Report on organisation of continuing training courses to improve the level of key competences of teachers, VET trainers and future trainers	31.08.2027
7.	2025-2028	T2.4 - Providing career guidance and validation of prior learning services	D2.4 Report on career guidance and validation of prior learning services	29.02.2028
8.	2025-2028	T2.5 - Providing relevant training programs for the green and digital transitions	D2.5 Report on organisation of the training programs for the green and digital transitions in the welding sector	29.02.2028





9.	2025-2028	T2.6 - Organisation of learner-centred modular VET courses for all qualification levels	D2.6 Report on organisation of the learner- centred VET courses	29.02.2028
10.	2024-2026	T3.1 - Developing transnational collaborative IT platform	D3.1 Transnational collaborative IT platform	27.02.2026
11.	2026-2028	T3.2 - Establishing a network of living lab for the welding sector and supporting innovation activities	D3.3 Living Labs Network to enhance innovation and co-creation in welding sector and allied technologies	29.02.2028
12.	2025-2028	T3.3 - Organisation of international skills competitions	D3.4 Report on international skill competitions	29.02.2028
13.	2024-2027	T3.4 - Organisation of international campus for teachers and trainers / future trainers	D3.2 Report on organisation of international campus for teachers and trainers / future trainers	26.02.2027
14.	2027-2028	T3.5 - Certification at EU / Inter. level of the new training courses developed in the project frame	D3.5 Report on certification at EU / International	29.02.2028
15.	2024-2026	T4.1 - Effective VET governance at regional level	D4.1 Regional strategy on increasing the efficiency of VET governance D4.2 Business – education partnership agreements for collaboration in the skills ecosystem	28.02.2025 27.02.2026
16.	2025-2028	T4.2 - Setting-up strategic partnership. Co-creating skill ecosystems	D4.4 Report on support to SMEs for integration into innovation strategies and systems at local, regional or European level	29.02.2028
17.	2024-2028	T4.3 - Making full use of national and EU financial instruments	D4.3 Report on the development of the CoVEs network infrastructure for collaboration at international level D4.5 Report on the efforts made by partners at national and international level to making full use of financial instruments	27.02.2026 29.02.2028
18.	2024-2028	T5.1 - Project advertising and raising VET attractiveness	D5.1 Communication plan (CP) D5.3 Project website D5.4 Exploitation Plan of the Project Results (EPPR)	31.05.2024 31.05.2024 29.02.2028
19.	2024-2028	T5.2 - Assurance of the project impact	D5.2 Project visual identity D5.4 Exploitation Plan of the Project Results (EPPR)	31.05.2024 29.02.2028
20.	2027-2028	T5.3 - Assurance of the project sustainability	D5.4 Exploitation Plan of the Project Results (EPPR)	29.02.2028
21.	2027-2028	T5.4 - Organization of workshops / conference in all project partner's country	D5.4 Exploitation Plan of the Project Results (EPPR)	29.02.2028





The project events will be organized according to the following schedule:

Event	Doutionont		Desc	cription			
No.	Participant	Name	Туре	Area	Location	Duration (days)	Attendees Number
E1.1	ISIM and all project partners	Project kick-off meeting (2024)	Partners project meeting	Project management and decision making	Timisoara, Romania	2	28
E1.2	IIS and all project partners	Second project meeting (2024)	Partners project meeting	Project management and decision making	Genoa, Italy	2	28
E1.3	SZC and all project partners	Third project meeting (2025)	Partners project meeting	Project management and decision making	Miskolc, Hungary	2	28
E1.4	CESOL and all project partners	Forth project meeting (2025)	Partners project meeting	Project management and decision making	Madrid, Spain	2	28
E1.5	EWF and all project partners	Fifth project meeting (2026)	Partners project meeting	Project management and decision making	Porto Salvo Portugal	2	28
E1.6	IIS and all project partners	Sixth project meeting (2026)	Partners project meeting	Project management and decision making	Genoa, Italy	2	28
E1.7	SZC and all project partners	Seventh project meeting (2027)	Partners project meeting	Project management and decision making	Miskolc, Hungary	2	28
E1.8	CESOL and all project partners	Eighth project meeting (2027)	Partners project meeting	Project management and decision making	Madrid, Spain	2	28
E1.9	ISIM and all project partners	Final project meeting (2028)	Partners project meeting	Project management and decision making	Timisoara, Romania	2	28
E2.1	SZC ISIM, CESOL, IIS, CCIAT, Brandware	Continuing training courses for professional development of teachers, trainers and future trainers (2025)	Training	Technical and digital training	Miskolc, Hungary	5	20
E2.2	ISIM , CCIAT, Brandware	Digital training, distance e-learning (2025)	Training	Digital training, distance e-learning	Timisoara, Romania	3	20
E2.3	CESOL, CCIAT, Brandware	Digital training, distance e-learning (2025)	Training	Digital training, distance e-learning	Madrid, Spain	3	20
E2.4	IIS , CCIAT, Brandware	Digital training, distance e-learning (2025)	Training	Digital training, distance e-learning	Genoa, Italy	3	20
E2.5	SZC , CCIAT, Brandware	Digital training, distance e-learning (2025)	Training	Digital training, distance e-learning	Miskolc, Hungary	3	20
E2.6	ISIM	Transition to green welding industry (2025)	Training	Green welding industry	Timisoara, Romania	3	20
E2.7	CESOL	Transition to green welding industry (2025)	Training	Green welding industry	Madrid, Spain	3	20
E2.8	IIS	Transition to green welding industry (2025)	Training	Green welding industry	Genoa, Italy	3	20
E2.9	SZC	Transition to green welding industry (2025)	Training	Green welding industry	Miskolc, Hungary	3	20
E2.10	ISIM, CCIAT and regional APs	Job fair and career guidance (2025)	Fair	Career guidance	Timisoara, Romania	2	50
E2.11	CESOL and regional associated partners	Job fair and career guidance (2025)	Fair	Career guidance	Madrid, Spain	2	50
E2.12	IIS and regional associated partners	Job fair and career guidance (2025)	Fair	Career guidance	Genoa, Italy	2	50
E2.13	SZC and regional associated partners	Job fair and career guidance (2025)	Fair	Career guidance	Miskolc, Hungary	2	50
E2.14	ISIM , CCIAT, Brandware	Digital training, distance e-learning (2026)	Training	Digital training, distance e-learning	Timisoara, Romania	3	20
E2.15	CESOL , CCIAT, Brandware	Digital training, distance e-learning (2026)	Training	Digital training, distance e-learning	Madrid, Spain	3	20





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E2.16	IIS , CCIAT, Brandware	Digital training, distance e-learning (2026)	Training	Digital training, distance e-learning	Genoa, Italy	3	20
E2.17	SZC, CCIAT, Brandware	Digital training, distance e-learning (2026)	Training	Digital training, distance e-learning	Miskolc, Hungary	3	20
E2.18	ISIM	Transition to green welding industry (2026)	Training	Green welding industry	Timisoara, Romania	3	20
E2.19	CESOL	Transition to green welding industry (2026)	Training	Green welding industry	Madrid, Spain	3	20
E2.20	IIS	Transition to green welding industry (2026)	Training	Green welding industry	Genoa, Italy	3	20
E2.21	SZC	Transition to green welding industry (2026)	Training	Green welding industry	Miskolc, Hungary	3	20
E2.22	CCIAT, ISIM and regional associated partners	Job fair and career guidance (2026)	Fair	Career guidance	Timisoara, Romania	2	50
E2.23	CESOL and regional associated partners	Job fair and career guidance (2026)	Fair	Career guidance	Madrid, Spain	2	50
E2.24	IIS and regional associated partners	Job fair and career guidance (2026)	Fair	Career guidance	Genoa, Italy	2	50
E2.25	SZC and regional associated partners	Job fair and career guidance (2026)	Fair	Career guidance	Miskolc, Hungary	2	50
E2.26	SZC ISIM, CESOL, IIS, CCIAT, Brandware	Continuing training courses for professional development of teachers, trainers and future trainers (2027)	Training	Technical and digital training	Miskolc, Hungary	5	20
E2.27	ISIM , CCIAT, Brandware	Digital training, distance e-learning (2027)	Training	Digital training, distance e-learning	Timisoara, Romania	3	20
E2.28	CESOL , CCIAT, Brandware	Digital training, distance e-learning (2027)	Training	Digital training, distance e-learning	Madrid, Spain	3	20
E2.29	IIS , CCIAT, Brandware	Digital training, distance e-learning (2027)	Training	Digital training, distance e-learning	Genoa, Italy	3	20
E2.30	SZC, CCIAT, Brandware	Digital training, distance e-learning (2027)	Training	Digital training, distance e-learning	Miskolc, Hungary	3	20
E2.31	ISIM	Transition to green welding industry (2027)	Training	Green welding industry	Timisoara, Romania	3	20
E2.32	CESOL	Transition to green welding industry (2027)	Training	Green welding industry	Madrid, Spain	3	20
E2.33	IIS	Transition to green welding industry (2027)	Training	Green welding industry	Genoa, Italy	3	20
E2.34	SZC	Transition to green welding industry (2027)	Training	Green welding industry	Miskolc, Hungary	3	20
E2.35	ISIM, CCIAT and regional associated partners	Job fair and career guidance (2027)	Fair	Career guidance	Timisoara, Romania	2	50
E2.36	CESOL, and regional associated partners	Job fair and career guidance (2027)	Fair	Career guidance	Madrid, Spain	2	50
E2.37	IIS and regional associated partners	Job fair and career guidance (2027)	Fair	Career guidance	Genoa, Italy	2	50
E2.38	SZC, and regional associated partners	Job fair and career guidance (2027)	Fair	Career guidance	Miskolc, Hungary	2	50
E3.1	IIS, ISIM, CESOL, SZC	International campus for teachers and trainers / future trainers (2024)	Cooperation and partnerships	Welding and NDT sector	Genoa, Italy	5	20
E3.2	ISIM, CESOL, IIS, SZC, COMELF, SERCOBE, CALEF, ECOR, WT, MATRAI	International skills competition (2025)	International competition on technology & innovation	Welding and NDT sector	Timisoara, Romania	2	50
E3.3	CESOL, ISIM, IIS, SZC	International campus for teachers and trainers / future trainers (2026)	Cooperation and partnerships	Welding and NDT sector	Madrid, Spain	5	20



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E3.4	ISIM, CESOL, IIS, SZC, COMELF, SERCOBE, CALEF, ECOR, WT, MATRAI	International skills competition (2027)	International competition on technology & innovation	Welding and NDT sector	Timisoara, Romania	2	50
E5.1	ISIM and regional associated partners	New trends in welding sector (2024)	National Workshop	Welding and NDT sector	Timisoara, Romania	1	50
E5.2	CESOL and regional associated partners	New trends in welding sector (2024)	National Workshop	Welding and NDT sector	Madrid, Spain	1	50
E5.3	IIS and regional associated partners	New trends in welding sector (2024)	National Workshop	Welding and NDT sector	Genoa, Italy	1	50
E5.4	SZC and regional associated partners	New trends in welding sector (2024)	National Workshop	Welding and NDT sector	Miskolc, Hungary	1	50
E5.5	ISIM, CCIAT and regional associated partners	New trends in welding sector (2025)	National Workshop	Welding and NDT sector	Timisoara, Romania	1	50
E5.6	CESOL and regional associated partners	New trends in welding sector (2025)	National Workshop	Welding and NDT sector	Madrid, Spain	1	50
E5.7	IIS and regional associated partners	New trends in welding sector (2025)	National Workshop	Welding and NDT sector	Genoa, Italy	1	50
E5.8	SZC and regional associated partners	New trends in welding sector (2025)	National Workshop	Welding and NDT sector	Miskolc, Hungary	1	50
E5.9	ISIM , CCIAT and regional associated partners	New trends in welding sector (2026)	National Workshop	Welding and NDT sector	Timisoara, Romania	1	50
E5.10	CESOL and regional associated partners	New trends in welding sector (2026)	National Workshop	Welding and NDT sector	Madrid, Spain	1	50
E5.11	IIS and regional associated partners	New trends in welding sector (2026)	National Workshop	Welding and NDT sector	Genoa, Italy	1	50
E5.12	SZC and regional associated partners	New trends in welding sector (2026)	National Workshop	Welding and NDT sector	Miskolc, Hungary	1	50
E5.13	All partners	COVE-WENDT (2027)	International Conference	Welding and NDT sector	Timisoara, Romania	2	50
E5.14	All partners	COVE-WENDT (2027)	International Conference	Welding and NDT sector	Madrid, Spain	2	50
E5.15	All partners	COVE-WENDT (2027)	International Conference	Welding and NDT sector	Genoa, Italy	2	50
E5.16	All partners	COVE-WENDT (2027)	International Conference	Welding and NDT sector	Miskolc, Hungary	2	50





9.2 Implementation Monitoring and Control

The COVE-WENDT project will implement a comprehensive monitoring and control system to track the progress of the implementation and ensure adherence to the project plan.

The key elements of the implementation monitoring and control process include:

- Establishment of a project management information system, to provide a clear and up-to-date view of the project's status;
- Regular progress monitoring, including the tracking of milestones, deliverables, and key performance indicators (KPIs);
- Identification and analysis of any deviations from the planned schedule, budget, or scope, and the implementation of corrective actions. It should be noted that as the project budget is a "lump sum" type, the deviations mentioned relate to the level of the work package. Thus, within each work package, amounts may be moved from one budget line to another as needed. However, the maximum amount allocated to each work package must be respected, any overspend being borne by the beneficiary;
- Periodic review meetings with the Project Steering Committee and Work Package Leaders to discuss implementation progress, risks, and issues;
- Structured reporting mechanisms to communicate the project's implementation status to the project team, the funding agency, and other key stakeholders.

The Project Manager, in collaboration with the Work Package Leaders, will be responsible for the dayto-day implementation monitoring and control activities. The Project Steering Committee will provide oversight and strategic guidance to ensure that the project remains on track and aligned with its overall objectives.

The implementation monitoring and control processes will be designed to be agile and responsive, enabling the project team to quickly identify and address any challenges or emerging issues that may arise during the project lifecycle.

10. Project Closure

10.1 Closure Procedures

- Confirm that all deliverables have been achieved and that the project objectives have been met;
- Finalize all contracts and agreements with suppliers and subcontractors, ensuring that all obligations have been fulfilled;
- Ensure that all project documents are complete and properly archived, including reports, quality records, technical documentation, manuals etc.

10.2 Final Documentation

- Compile a final documentation package that includes project reports, quality records, technical documentation, and user manuals;
- Submitting the final documentation to the EACEA, as well as making it available for access by stakeholders.





- 10.3 Project Impact Evaluation
 - Conduct a post-project evaluation to analyse on the COVE-WENDT project impact, on what worked well and what could be improved in future projects.
 - Organize closing meeting with the project team and workshops with stakeholders to discuss the lessons learned.
 - Document the feedback and recommendations to improve project management processes and practices.

The project impact evaluation should focus on the following key areas:

- Effectiveness of the project management approach and processes;
- Quality of project deliverables and outcomes;
- Collaboration and coordination within the project team and with stakeholders;
- Identification of best practices and areas for improvement;
- Lessons learned that can be applied to future projects.

The evaluation should involve the project team, and other key stakeholders. The findings and recommendations should be documented and shared with the appropriate parties to support continuous improvement in project management and the delivery of future projects.